**CHANGE OVER AUTHORIZATION**

**Product: *SELECT BRAND 1LB. CARTON***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

* **Line cleared of all prior product components and fragrance**

**Carton Specifications:**

* **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
* Dimensions of carton are: 2-3/4”W x 5-1/4 ”D x 2-3/4”L
* Carton reads Net WT 1lb (454g)

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with red print
* Case has 12 each
* Case inside dimensions are: 10-1/2”W x 8-3/4”D x 11-1/2”L

**Packing Specification:**

* 12ct. / case , packed horizontally into case
* Date code to be applied both to carton and case
* 100 cases/pallet double stretch wrapped with outside carton indicator. Every other pallet to have top slip sheet ( for double stacking )
* Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP0414)
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may be double stacked in warehouse

**Pallet Configuration:**

* 20 cases per layer, stacked 5 high = 10 cases per pallet

Date of the run \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Signature of the lead operator / supervisor approving complete line set up:

**\*This form will be turned in with the repack production paperwork and kept on file in the Repack office as per procedure\***

**Rev: 00**

**Date: 08/04/2011**